



Dart Aerospace Ltd.
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D2618

Job Sheet 187850



Part No: D2618

Job Qty: 40 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: New

Priority: High

Job Created: 12/17/18

Job Tracking No:

Due Date: 12/20/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV B1 IPP Rev:F Re-format 05-11-22 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		12/20/18	0.00	0.00	Start Up Machining-1	148	15/12/20
100	Hardinge	40 pcs		12/20/18	0.13	3.72	Hardinge		11
120	QC	40 pcs		12/20/18	0.00	0.00	QC8		11
130	Packaging	40 pcs		12/20/18	0.00	0.00	Packaging3-1	57008	18-12-20
140	QC21-SA	40 Ea		12/20/18	0.00	0.00	QC21		21

Part Op
Descriptions: 100 - 1-Turn as per Folio FA195 & Dwg D2618.

DEC 21 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRRNR0.750	Delrin Round Bar 0.75" Color: Black	10.3200 ft (.258 ea)	90-Start up Operation	309514

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRRNR0.750	10	26	0

Plex 12/17/18 3:26 PM dart.leroux.jason

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	3.100inches $\pm$ 0.010	3.110 3.090		
2	Bushing	0.500inches + 0.000 - 0.010	0.500 0.490		
3	Bushing	0.313inches + 0.020 - 0.003	0.333 0.313		



Container No: S139323



Part: D2618

Job No: 187850

Serial No/Batch: S139323

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/20/18

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